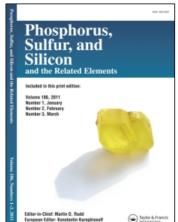
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Synthesis and Characterization of Ferrocene Derived Cyclic Carbaphosphazenes

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SYNTHESIS AND CHARACTERIZATION OF FERROCENE DERIVED CYCLIC CARBAPHOSPHAZENES

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Dialkylamino substituted cyclic carbaphosphazenes, $(R_2NCN)_2$ $(NPCl_2)$ were prepared and reacted with the ferrocene derived hydroxymethyl phosphine sulfide $FcCH(CH_3)P(S)(CH_2OH)_2$ after dilithiation to yield a series of new spirocyclic derivatives of cyclic carbaphosphazenes having ferrocenyl pendant groups. To confirm the formation of six membered spirocycles and to compare their spectral features, transesterification reactions of $FcCH(CH_3)P(S)(CH_2OH)_2$ also were carried out with $P(NR_2)_3$, yielding the six membered heterocycles $FcCH_2P(S)(CH_2O)_2PNR_2$ (R=Me,Et). The compounds were characterized by 1H , ^{31}P , ^{13}C NMR, mass spectra, and elemental analysis.

Keywords: Carbaphosphazene; ferrocene; hydroxymethyl; phosphine sulfide; spirocycle; transesterification

INTRODUCTION

Synthesis of inorganic heterocycles having redox active units as substituents continue to be a matter of interest in recent years. The electrochemical behavior of ferrocene units bound to cyclophosphazene rings and polymers directly or through a spacer group has been the focus of substantive studies. ^{1,16,17} The well characterized one electron oxidation of ferrocene which is electrochemically and chemically reversible makes it an excellent choice as a redox center on these molecules. Phosphazene polymers having ferrocenyl substituents also showed

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promise in catalytic systems, as electrode mediators and as electroactive materials. 2,3 In contrast to cyclophosphazenes, only very few examples of other inorganic heterocycles having ferrocene as a substituent have been reported. 4

Cyclic carbaphosphazenes are heterocycles containing both P—N and C—N moieties in the ring framework and these molecules show properties similar to both cyclophosphazenes and s-triazines.⁵ Similar to perhalogenated cyclophosphazenes, they undergo ring opening polymerization to yield carbaphosphazene polymers.⁶ The P—Cl and C—Cl bonds of the perchlorinated examples of these heterocycles also show interesting selectivity in their substitution reactions which recently has been the subject of detailed investigations.^{7–11,20} The organometallic chemistry of cyclic carbaphosphazenes is still in its infancy and only recently, the first example of a ferrocenyl derivative of a carbaphosphazene was reported.¹²

We recently have reported the synthesis of a new stable ferrocene derived diol, $FcCH(CH_3)P(S)(CH_2OH)_2$ (VI) (Fc=ferrocenyl) having an asymmetric carbon center attached to the cyclopentadienyl ring. In this article we report the synthesis and characterization of a series of ferrocene derived spirocyclic carbaphosphazenes obtained from the reaction of this diol with the C-diakylamino substituted carbaphosphazenes. To compare their spectral features, transesterification reactions of $FcCH(CH_3)P(S)(CH_2OH)_2$ were also carried out with $P(NR_2)_3$ (R=Me, Et) yielding the six membered heterocycles, $FcCH_2P(S)(CH_2O)_2PNR_2$.

RESULTS AND DISCUSSION

Reactions of symmetrically substituted cyclocarbaphosphazenes $(NCNMe_2)_2(NPCl_2)$ (I), $(NCNEt_2)_2(NPCl_2)$ (II) and $[NC(NC_4H_8O)]_2$ $(NPCl_2)$ (III) with $FcCH(CH_3)P(S)(CH_2OLi)_2$ at $-80^{\circ}C$ in THF as solvent were found to proceed smoothly leading to the formation of spirocyclic compounds $FcCH(CH_3)P(S)(CH_2O)_2(PN)(NCNMe_2)_2$ (VII), $FcCH(CH_3)P(S)(CH_2O)_2(PN)(NCNEt_2)_2$ (VIII) and $FcCH(CH_3)P(S)(CH_2O)_2(PN)[NC(NC_4H_8O)]_2$ (IX) (Scheme 1).

To compare the reactions with symmetrically substituted carbaphosphazenes and to observe the effect of variation in C-substitution, carbaphosphazenes having two different substituents on the ring carbon atoms $[(NCNMe_2)[NCN(CH_2CH_2)_2N\ CH_2CH_2Cl](NPCl_2)\ (IV)$ and $(NCNMe_2)[NC(NC_4H_8O)](NPCl_2)\ (V)$ were synthesized and reacted with the dilithiated salt of (VI) to yield spirocyclic compounds (X, XI). (Scheme 2). The yields of the compounds (VII-XI)

SCHEME 1

SCHEME 2

were in the range 65% to 82% after purification over a silicagel column.

The $^1\text{H-NMR}$ spectra of the compounds (**VII–XI**) were in good agreement for the expected products. It was noticed that the Fc-CH proton was deshielded to δ 3.68–3.79 ppm from δ 3.22 ppm in (**VI**) after forming the spirocyclic carbaphosphazene, while the chemical shifts of the Fc-CH(CH₃) protons were found to be unaffected. It was also observed that the substitution on the phosphorus atom of the carbaphosphazene ring has no effect on the $^1\text{H-NMR}$ chemical shifts of dialkylamino substituents on the carbon atoms. In the $^{13}\text{C-NMR}$ spectra of the compounds (**VII–XI**), ferrocenyl carbon atoms were observed in the range of δ 66.45–69.02 ppm, and the carbon atoms of the carbaphosphazene ring were observed as a doublet around δ 163.74–165.33 ppm. It was observed that the P-CH₂ carbon atom was deshielded to δ 65.03–65.42 ppm from δ 56.75–58.67 ppm in (**VI**).

Compounds (**VII–XI**) gave two doublets with a $^3J_{p\text{-}p}$ coupling of 14.55 Hz in their ^{31}P NMR spectra. The doublet around δ 36.84–37.14 ppm corresponds to the phosphorus atom of the carbaphosphazene ring, which was found to get shifted upfield from δ 56.19–57.80 ppm in the C-dialkyamino substituted carbaphosphazenes, (R₂NCN)₂(NPCl₂). Table I compares the ^{31}P NMR chemical shifts before and after substitution of PCl₂ bonds with FcCH(R)P(S)(CH₂OH)₂ (R=H, CH₃). It is clearly observed that the upfield shift experienced by the phosphorus

	-			
S. No.	$\begin{array}{c} (R_2NCN)(R_2'NCN) \\ (Cl_2PN) \end{array}$	³¹ P/δ NPN	$(R_2NCN)(R_2'NCN)[(RO)_2PN]$	³¹ Ρ/δ NPN
	-		2	
1.	$(NCNMe_2)_2(NPCl_2)^\#$	56.55	$FcCH_2P(S)(CH_2O)_2PN$	36.79
			$(\text{NCNMe}_2)_2{}^a$	
2.	(NCNR'R) ₂ (NPCl ₂)#	56.62	FcCH ₂ P(S)(CH ₂ O) ₂ PN(NCNR' R) ₂ ^a	36.84
	(R = Me, R' = benzyl)		(R = Me, R' = benzyl)	
3.	$(NCNMe_2)_2(NPCl_2)$	56.55	FcCH(CH ₃)P(S)(CH ₂ O) ₂ PN	37.00
			$(NCNMe_2)_2$	
4.	$(NCNEt_2)_2(NPCl_2) \\$	56.19	FcCH(CH ₃)P(S)(CH ₂ O) ₂ PN	37.03
			(NCNEt ₂) ₂	
5.	$[NC(NC_4H_8O)]_2(NPCl_2)$	57.80	FcCH(CH ₃)P(S)(CH ₂ O) ₂ PN	37.09
			[NC(NC ₄ H ₈ O)] ₂	
6.	(NCNMe ₂)[NCN	57.51	FcCH(CH ₃)P(S)(CH ₂ O) ₂ PN	37.14
-	(CH ₂ CH ₂) ₂ NCH ₂ CH ₂ Cl]		[NCN(CH ₂ CH ₂) ₂ NCH ₂ CH ₂ Cl]	
			2 2 2 2 2 2	
	$(NPCl_2)$		$(NCNMe_2)$	
7.	$(NCNMe_2)$	56.99	$FcCH(CH_3)P(S)(CH_2O)_2PN$	36.84
	$[NC(NC_4H_8O)]_2(NPCl_2)$		$[NC(NC_4H_8O)]_2 (NCNMe_2)$	

TABLE I Comparative ³¹P Chemical Shifts of Carbaphosphazene Derivatives

^aRef. 12.

atom upon substitution is almost independent of the nature of substituents present on the carbon atoms. The P=S group in (**VII-XI**) was resonating as a doublet at δ 32.50–33.20 ppm which showed an upfield shift from δ 61.84 ppm of (**VI**).

To confirm the formation of six membered spirocyclic rings in these compounds, we have carried out transesterification reactions of the diol (VI) with $P(NMe_2)_3$ and $P(NEt_2)_3$. These reactions were found to result in the formation of the compounds $FcCH_2P(S)(CH_2O)_2PNR_2$ (R=Me, Et) in 86–88% yields (Scheme 3).

$$\begin{array}{c|c} S & OH \\ \hline P & OH \\ \hline OH \\ \hline \end{array} \begin{array}{c} P(NR_2)_3 \\ \hline Toluene \\ \hline \end{array} \begin{array}{c} S & O \\ \hline P & O-P \\ \hline \end{array} \begin{array}{c} NR_2 \\ \hline \end{array}$$

SCHEME 3

It was of interest to note from the ³¹P NMR spectra that the P=S group is quite sensitive to the size of the ring formed by the hydroxymethyl groups. For the six membered heterocycles, FcCH(CH₃)-P(S)(CH₂O)₂PNMe₂ (**XII**), and FcCH(CH₃)P(S)(CH₂O)₂PNEt₂ (**XIII**)

the P=S groups are observed at δ 33.35 and 33.04 ppm, respectively, which are similar to the ³¹P NMR chemical shifts of the P=S group of compounds (**VII-IX**). However, for the eight membered heterocycle FcCH(CH₃)P(S)(CH₂OSiMe₂)₂O it was observed at δ 53.39 ppm. ¹³ A similar difference for the ³¹P NMR chemical shifts were observed for six and eight membered rings formed of FcCH₂P(S)(CH₂OH)₂ with cyclic fluorophosphazenes. ¹⁵ All the compounds in this study gave M⁺ peak in their FAB mass spectra. In the compounds (**VII-XIII**), base peak was at m/e 213 corresponding to FcCH(CH₃)⁺ as the most stable fragment. Similar achiral derivatives derived from FcCH₂P(S)(CH₂OH)₂ have given a base peak at m/e 199 representing FcCH₂⁺ fragment. ¹²

EXPERIMENTAL

All reactions are carried out under a dry oxygen free nitrogen atmosphere using Schlenk glassware. The compounds $(NCNMe_2)_2(NPCl_2)$ (I), $(NCNEt_2)_2(NPCl_2)$ (II) and $[NC(NC_4H_8O)]_2(NPCl_2)$ (III) were synthesized according to the literature methods. Similar carbaphosphazene derivatives $(NCNMe_2)[NCN(CH_2CH_2)_2N \ CH_2CH_2Cl](NPCl_2)$ (IV) and $(NCNMe_2)[NC(NC_4H_8O)](NPCl_2)$ (V) having two different substituents on the carbon atoms were synthesized by controlled stochiometric reactions of the respective tertiary amines with tetrachlorodicarbaphosphazene. Preparation of the diol $FcCH(CH_3)P(S)$ $(CH_2OH)_2$ (VI) has been described elsewhere.

The notation Fc in this study represents ferrocenyl and the labelling of the ring carbon atoms of the ferrocenyl group is according to Figure 1.

Preparation of FcCH(CH₃)P(S)(CH₂O)₂(PN)(NCNMe₂)₂ (VII)

FcCH(CH₃)P(S)(CH₂OH)₂ (0.50 g, 1.48 mmol) in THF (10 mL) was taken in a dry 50 ml round bottomed flask under nitrogen atmosphere and *n*-Butyllithium (1.85 mL 2.95 mmol), was added dropwise

$$\begin{array}{c|c}
C_A & C_B \\
C_A & C_C \\
C_D & C_D
\end{array}$$
Fe
$$C_D & C_D \\
C_D & C_D$$

FIGURE 1

using a syringe at -100° C. The mixture was brought to room temperature over a period of 4 h. The mixture was cooled again to -80°C and (NCNMe₂)₂(NPCl₂), (1.38 g, 1.48 mmol) in THF (10 mL) was added slowly using a syringe. The reaction was brought to room temperature and stirred for 12 h. THF was evaporated under reduced pressure and the solid obtained was purified over a silica gel column using a mixture of hexane and ethyl acetate (9:1 v/v) as eluent which gave an orange solid which was characterized as $FcCH(CH_3)P(S)(CH_2O)_2(PN)(NCNMe_2)_2$ (VII) (0.63 g, 82%) m.p.: 230°C (Decomp). NMR: ${}^{1}H$, δ 1.70 (dd, FcCHC H_3 , 3H), 3.07 (s, NMe₂, 12H), 3.79 (m, Fc- $CHCH_3$, 1H), 4.16–4.93 (m, C_AH , C_BH , C_DH , and PCH_2O , 13H); ¹³C, δ 13.57 (FcCH CH_3), 29.53 (Fc-CH CH_3), $36.16 \text{ (N-Me}_2), 65.07 \text{ (P-}CH_2\text{-O)}, 67.47, 67.78 \text{ (C}_A), 68.56, 68.61 \text{ (C}_B),$ 68.68 (C_D), 84.25 (C_C), 165.33 (d, ${}^{2}J_{C-P} = 108.13$ Hz, NCN); ${}^{13}P$, δ 32.91 $(d, {}^{3}J_{P-P} = 14.55 \text{ Hz}, P=S), 37.00 (d, {}^{3}J_{P-P} = 14.55 \text{ Hz}, NPN). MS (FAB)$ [m/e (species) intensity]: $521 \text{ (M}^+\text{) } 100, 213 \text{ [FcCH(CH_3)^+] } 90. \text{ Anal.}$ Calcd. for C₂₀H₂₉FeN₅O₂P₂S: C, 46.08; H, 5.61; N, 13.43. Found: C, 46.00; H, 5.68; N, 13.46%.

Preparation of FcCH(CH₃)P(S)(CH₂O)₂(PN)(NCNEt₂)₂ (VIII)

FcCH(CH₃)P(S)(CH₂OH)₂, (0.50 g, 1.48 mmol) in THF (10 mL), n-Butyllithium (1.85 mL 2.95 mmol) and (NCNEt₂)₂(NPCl₂), (0.85 g, 1.47 mmol) were reacted and worked up according to procedure described for (VII). The solid obtained upon purification over a silicagel column using hexane and ethyl acetate (9.5: 0.5) as eluent gave an orange solid which was identified as FcCH(CH₃)P(S)(CH₂O)₂(PN)(NCNEt₂)₂ (**VIII**) (0.66 g, 78%) m.p.: 120° C. NMR: 1 H, δ 1.06 (t, N–CH₂-CH₃, 12H) 1.63 (dd, FcCH CH_3 , 3H), 3.43 (q, N- CH_2 -CH₃, 8H), 3.75 $(m, Fc-CHCH_3, 1H), 4.08-4.94 (m, C_AH, C_BH, C_DH, and PCH_2O, 13H);$ ¹³C, δ 13.36 (N-CH₂-CH₃), 13.63 (FcCHCH₃), 29.33 (Fc-CHCH₃), $41.32 \text{ (N-CH}_2), 65.16 \text{ (P-}CH_2\text{-O)}, 67.41, 67.74 \text{ (C}_A), 68.55, 68.69 \text{ (C}_B),$ $68.77 (C_D)$, 84.40, (C_C) $163.74 (d, {}^2J_{C-P} = 108.13 Hz, NCN)$; ${}^{31}P$, δ $33.21 (d, {}^2J_{C-P} = 108.13 Hz, NCN)$ $^{3}J_{P-P} = 14.55 \text{ Hz}, P=S), 37.03 (d, ^{3}J_{P-P} = 14.55 \text{ Hz}, NPN). MS (FAB) [m/e]$ (species) intensity]: 577 (M⁺) 50, 213 [FcCH(CH₃)⁺] 100. Anal. Calcd. for C₂₄H₃₇FeN₅O₂P₂S: C, 49.92; H, 6.46; N, 12.13. Found: C, 49.90; H, 6.51; N, 12.20%.

Preparation of FcCH(CH₃)P(S)(CH₂O)₂(PN)[NC(NC₄H₈O)]₂ (IX)

 $FcCH(CH_3)P(S)(CH_2OH)_2$, (0.50 g, 1.48 mmol) in THF (10 mL), n-Butyllithium (1.85 mL 2.95 mmol) and $[NC(NC_4H_8O)]_2(NPCl_2)$,

(0.90 g, 1.48 mmol) were reacted and worked up according to procedure described for (**VII**). The solid obtained was purified over a silicagel column using hexane and ethyl acetate (8.7:1.3) as eluent to obtain a orange solid which was characterized as FcCH(CH₃)P(S)(CH₂O)₂(PN)[NC(NC₄H₈O)]₂ (**IX**) (0.67 g, 75%) m.p.: 190°C. NMR: 1 H, δ 1.69 (dd, FcCH*CH*₃, 3H), 3.71 (m, Fc–*CH*CH₃, N–CH₂, O–CH₂ 17H), 4.15–4.97 (m, *C_AH*, *C_BH*, *C_DH*, and P*CH*₂O, 13H); 13 C, δ 13.62 (FcCH*CH*₃), 29.47 (Fc–*CH*CH₃), 43.99 (N–CH₂), 53.41 (CH₂–O), 65.32 (P–*CH*₂–O), 66.70, 67.44 (C_A), 67.84, 68.51 (C_B), 68.71 (C_D), 84.09 (C_C), 165.02 (d, 2 J_{C-P} = 178.19 Hz, NCN); 31 P, δ 32.64 (d, 3 J_{P-P} = 14.55 Hz, P=S), 37.09 (d, 3 J_{P-P} = 14.55 Hz, NPN). MS (FAB) [m/e (species) intensity]: 605 (M⁺) 90, 213 [FcCH(CH₃)⁺] 100. Anal. Calcd. for C₂₄H₃₃FeN₅O₄P₂S: C, 47.61; H, 5.49; N, 11.57. Found:C, 47.66; H, 5.46; N, 11.65%.

Preparation of (NCNMe₂)[NCN(CH₂CH₂)₂NCH₂CH₂CI] (X)

 $FcCH(CH_3)P(S)(CH_2OH)_2$, (0.50 g, 1.48 mmol) in THF (10 mL), n-Butyllithium (1.85 mL, 2.95 mmol) and (NCNMe₂)[NCN(CH₂CH₂)₂N CH₂CH₂Cl](NPCl₂), (0.92 g, 1.47 mmol) were reacted and worked up according to procedure described for (VII). The solid obtained upon purification over a silicagel column using hexane and ethyl acetate (8.4:1.6) as eluent gave an orange solid which was identified as $FcCH(CH_3)P(S)(CH_2O)_2(NP) (NCNMe_2)[NCN(CH_2CH_2)_2NCH_2CH_2CI]$ (**X**) (0.63 g, 68%) m.p.: 147°C. NMR: 1 H, δ 1.63 (dd, FcCHCH₃, 3H), 2.45 [t, $N(CH_2CH_2)_2N(CH_2)_2Cl$, 4H], 2.69 [t, $N(CH_2CH_2)_2N(CH_2)_2Cl$, 4H], 3.01 (s, N-CH₃ 6H), 3.54 [t, N(CH₂CH₂)₂NCH₂CH₂Cl, 2H] 3.71 (m, Fc-CHCH₃, N(CH₂CH₂)₂NCH₂CH₂Cl, 3H), 4.09-4.94 (m, $C_A H$, $C_B H$, $C_D H$, and $PCH_2 O$, 13H); ¹³C, δ 13.60 (FcCHCH₃), 29.63 (Fc- $CHCH_3$), 36.27 (N- CH_3), 40.61 (N(CH_2CH_2)₂N(CH_2)₂Cl), $43.10 \ (N(CH_2CH_2)_2N(CH_2)_2Cl), 52.97, 59.71 \ (NCH_2CH_2Cl), 65.03$ $(P-CH_2-O)$, 66.45, 67.80 (C_A) , 68.54 (C_B) , 68.64 (C_D) , 84.15 (C_C) , 165.19 (d, ${}^{2}J_{C-P} = 152.96$ Hz, NCN); ${}^{31}P$, $\delta 32.66$ (d, ${}^{3}J_{P-P} = 14.55$ Hz, P=S), $37.14 (d, {}^{3}J_{P-P} = 14.55 Hz, NPN)$. MS (FAB) [m/e (species) intensity]: 624 (M^+) 30,213 [FcCH(CH₃)⁺] 100. Anal. Calcd. for $C_{24}H_{35}ClFeN_6O_2P_2S$: C, 46.13; H, 5.65; N, 13.45. Found: C, 46.18; H, 5.60; N, 13.49%.

Preparation of FcCH(CH₃)P(S)(CH₂O)₂(NP)(NCNMe₂)[NC(NC₄H₈O)] (XI)

FcCH(CH₃)P(S)(CH₂OH)₂, (0.50 g, 1.48 mmol) in THF (10 mL), n-Butyllithium (1.85 mL 2.95 mmol) and above obtained $(NCNMe_2)$ - $[NC(NC_4H_8O)](NPCl_2)$, (\mathbf{V}) (0.44 g, 1.47 mmol) were reacted and

worked up according to procedure described for **(VII)**. The orange solid obtained was purified over a silicagel column using hexane and ethyl acetate (8.2:1.8) as eluent which afforded an orange solid which was characterized as FcCH(CH₃)P(S)(CH₂O)₂(NP)(NCNMe₂) [NC(NC₄H₈O)] **(XI)** (0.54 g, 65%) m.p.: 135°C. NMR: ¹H, δ 1.63 (dd, FcCH*CH*₃, 3H), 3.04(N–CH₃), 3.68(m, Fc-*CH*CH₃, N–CH₂, O–CH₂ 9H), 4.12–4.95 (m, C_AH , C_BH , C_DH , and P*CH*₂O, 13H); ¹³C, δ 13.61 (FcCH*CH*₃), 29.47 (Fc-*CH*CH₃), 36.41 (N–CH₃), 43.94 (N–CH₂), 53.41 (CH₂–O), 65.26 (P–*CH*₂–O), 66.74, 67.45 (C_A), 67.81, 68.60 (C_B), 68.70 (C_D), 84.16 (C_C), 165.13 (d, ²J_{C-P} = 205.35 Hz, NCN); ³¹P, δ 32.54 (d, ³J_{P-P} = 14.55 Hz, P=S), 37.10 (d, ³J_{P-P} = 14.55 Hz, NPN). MS (FAB) [m/e (species) intensity]: 563 (M⁺) 60,213 [FcCH(CH₃)⁺] 100.

Preparation of FcCH(CH₃)P(S)(CH₂O)₂PNMe₂ (XII)

FcCH(CH₃)P(S)(CH₂OH)₂ (0.50 g, 1.48 mmol) and hexamethylphosphorus triamide (0.25 g, 1.53 mmol) were reacted in toluene (10 mL) under an atmosphere of nitrogen. The reaction mixture was refluxed at 110°C for 10 h. Afterwards, the solvent was evaporated under reduced pressure and fresh toluene (5 mL) was added and cooled at $-4^{\circ}C$ for 12 h. This resulted in an orange crystalline product which was identified as FcCH(CH₃)P(S)(CH₂O)₂PNMe₂ (**XII**) (0.52 g, 85.52%) m.p.: 116°C. NMR: 1 H, δ 1.54 (FcCHCH₃, dd, 3H), 2.22 (NCH₃, d, 6H), 3.73 (FcCHCH₃, m, 1H), 3.91–4.44 (C_AH, C_B H, C_DH, PCH₂, m, 13H); 13 C, δ 13.55 (FcCHCH₃), 28.42 (NCH₃), 34.92 (FcCHCH₃, d), 65.70 (PCH₂, t), 67.81, 68.31 (C_A), 68.60, 68.66 (C_B), 68.89 (C_D); 31 P, δ 33.35, (P=S, d) 150.71 [PN(CH₃)₂, d]. MS (EI) [m/e (Species) Intensity]: 411 (M⁺) 42.6, 366 (M⁺ - NMe₂) 16.8, 213 [FcCH(CH₃)] 88.8, 121 (C₅H₅Fe) 50. Anal. Calcd for C₁₆H₂₃FeNO₂P₂S C, 46.73; H, 5.64; N, 3.41. Found. C, 46.58; H, 5.71; N, 3.45%.

Preparation of FcCH(CH₃)P(S)(CH₂O)₂PNEt₂ (XIII)

FcCH(CH₃)P(S)(CH₂OH)₂ (0.50 g, 1.48 mmol) and hexaethylphosphorus triamide (0.37 g, 1.49 mmol) were reacted in toluene (10 mL) and worked up according to the reaction procedure given for (**XII**) to yield bright orange-red crystals which were identified as FcCH(CH₃)P(S)(CH₂O)₂PNEt₂ (**XIII**). (0.57 g, 87.69%) m.p.: 137°C. NMR: 1 H, δ 1.17 (NCH₂CH₃, t, 6H), 1.67 (FcCHCH₃, dd, 3H), 3.21 (NCH₂CH₃, m, 4H), 3.74 (FcCHCH₃, m, 1H), 4.13–4.56 (C_AH, C_BH, C_DH, PCH₂, m, 13 H); 13 C, δ 13.05 (FcCHCH₃), 15.29 (NCH₂CH₃), 27.93 (NCH₂CH₃, d), 38.81 (FcCHCH₃, d), 65.24 (PCH₂, t), 67.68, 67.81 (C_A), 68.13, 68.46 (C_B), 68.58 (C_D), 84.47 (C_C); 31 P, δ 33.04 (P=S, d),

 $153.09\,(PNEt_2,\,d).\,MS\,(EI)[m/e\,(Species)\,Intensity]:\,439\,(M^+)\,69.3,\,366\,(M^+$ - NEt_2) 92, 213 [FcCH(CH_3)] 100, (C_5H_5Fe) 50. Anal. Calcd for $C_{18}H_{23}FeNO_2P_2S$ C, 49.22; H, 6.20; N, 3.19. Found. C, 49.22; H, 6.18; N, 3.22%.

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